



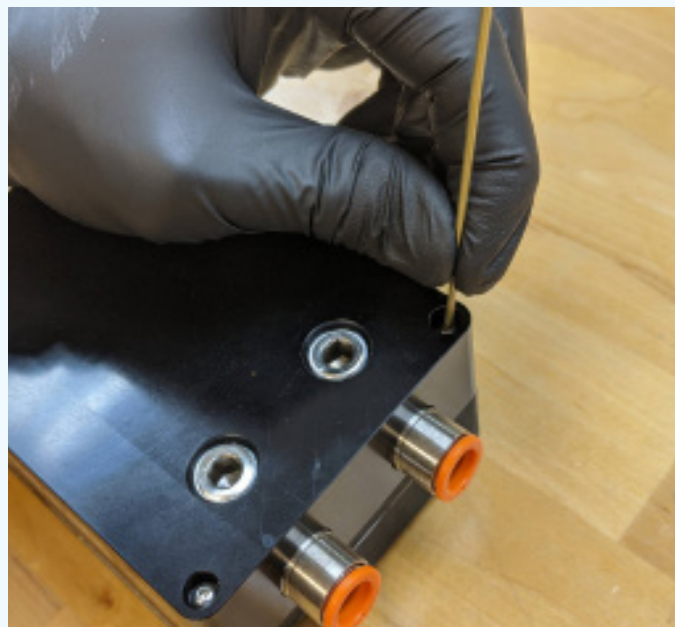
# Thermal Transfer Deck & Lumidox<sup>®</sup> II LED Array Attachment & Removal Guide

## Attaching the Thermal Transfer Deck to a Lumidox®II Solid Base LED Array:

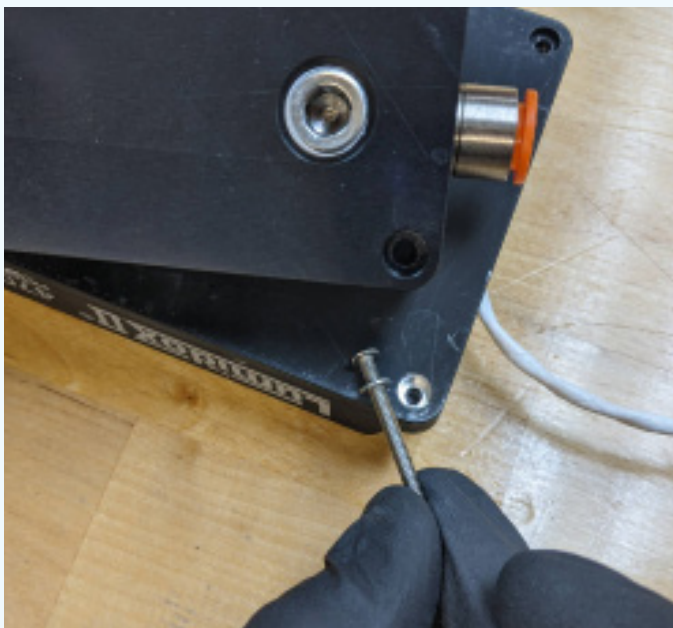
**ATTENTION: THIS PROCESS REQUIRES A HIGH LEVEL OF MECHANICAL SKILL TO COMPLETE**



**STEP 1:** Turn the Lumidox II LED array over, and using a 1/16" Allen key, remove the 4 screws securing the bottom plate.



**STEP 2:** Place the Thermal Transfer Deck on top of the array, and secure it using the 4 longer screws (provided), using the same 1/16" Allen key.



**NOTE:** Ensure that the screw with the washer is used for the shallow hole near the cable exit location.

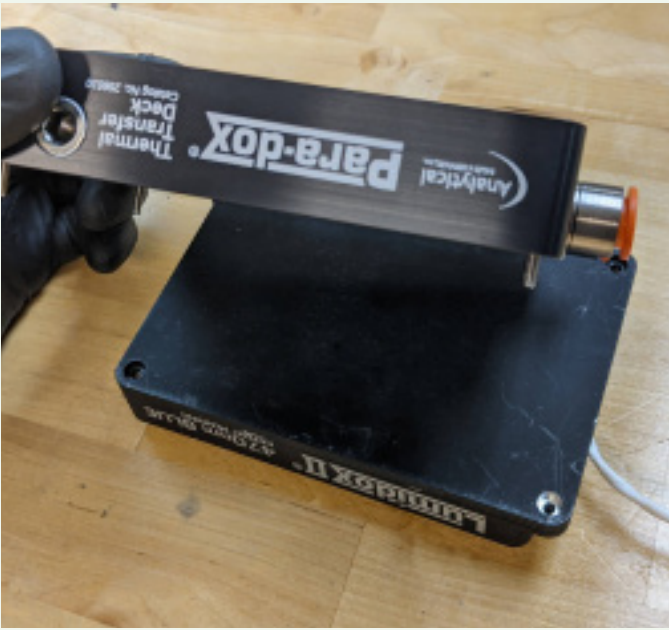


**STEP 3:** Turn the Lumidox II array / Thermal Transfer Deck over. The product is now ready for use.



## Removing the Thermal Transfer Deck from a Lumidox® II Solid Base LED Array:

**ATTENTION: THIS PROCESS REQUIRES A HIGH LEVEL OF MECHANICAL SKILL TO COMPLETE**



**STEP 1:** Turn the Lumidox II LED array with the Thermal Transfer Deck over, and using a 1/16" Allen key, remove the 4 screws securing them together. Gently lift the TTD away.



**STEP 2:** Using the same 1/16" Allen key, secure the bottom plate of the Lumidox II with the 4 shorter screws.



**NOTE:** Ensure that the shortest screw is used for the shallow hole near the cable exit location.



**STEP 3:** Turn the Lumidox II array over. The product is now ready for use.



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