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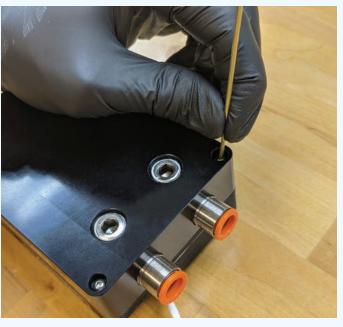
## **Thermal Transfer Deck** & Lumidox<sup>®</sup> II LED Array **Attachment & Removal Guide**

## Attaching the Thermal Transfer Deck to a Lumidox<sup>®</sup>II Solid Base LED Array:

## ATTENTION: THIS PROCESS REQUIRES A HIGH LEVEL OF MECHANICAL SKILL TO COMPLETE



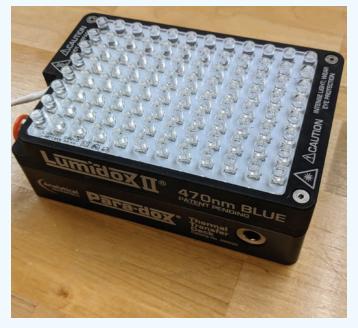
**STEP 1:** Turn the Lumidox II LED array over, and using a 1/16" Allen key, remove the 4 screws securing the bottom plate.



**STEP 2:** Place the Thermal Transfer Deck on top of the array, and secure it using the 4 longer screws (provided), using the same 1/16" Allen key.



**NOTE:** Ensure that the screw with the washer is used for the shallow hole near the cable exit location.



**STEP 3:** Turn the Lumidox II array / Thermal Transfer Deck over. The product is now ready for use.

## Removing the Thermal Transfer Deck from a Lumidox<sup>®</sup>II Solid Base LED Array:

ATTENTION: THIS PROCESS REQUIRES A HIGH LEVEL OF MECHANICAL SKILL TO COMPLETE



**STEP 1:** Turn the Lumidox II LED array with the Thermal Transfer Deck over, and using a 1/16" Allen key, remove the 4 screws securing them together. Gently lift the TTD away.



**NOTE:** Ensure that the shortest screw is used for the shallow hole near the cable exit location.



**STEP 2:** Using the same 1/16" Allen key, secure the bottom plate of the Lumidox II with the 4 shorter screws.



**STEP 3:** Turn the Lumidox II array over. The product is now ready for use.