

Temperature Controlled Reactor (TCR)

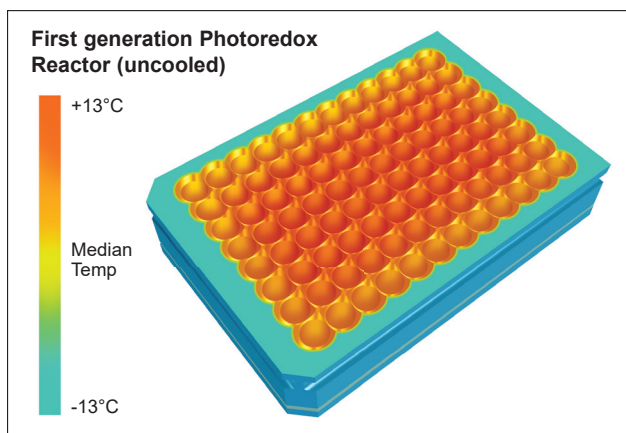
- Use to screen up to 48 individual micro-vials at near-equal temperatures
- Provides extremely uniform thermal control for high throughput experimentation (HTE) with a temperature difference of $\pm 1^{\circ}\text{C}$
- Capable of enhanced reproducibility in heating and cooling applications
- High quality leak-proof CPC fittings for quick and easy tubing connection and removal
- Compatible with a wide range of heat transfer fluids such as water (down to 5°C), ethylene glycol, polypropylene glycol and silicone-based fluids (ie SYLTHERM™)
- Designed to standard SLAS dimensions (127.75mm x 85.5mm) with standard 9mm well-to-well pitch
- Compatible with auto-samplers and other staples of high throughput chemistry
- 4mm holes in lid allow for use with most common auto sampler needles
- Threaded holes (6-32) in lid for accessory attachment

In order to achieve the performance specifications of the TCR system, a Lumidox® II 48 Position LED Array (made specifically to match the TCR) is required. See back for more information.

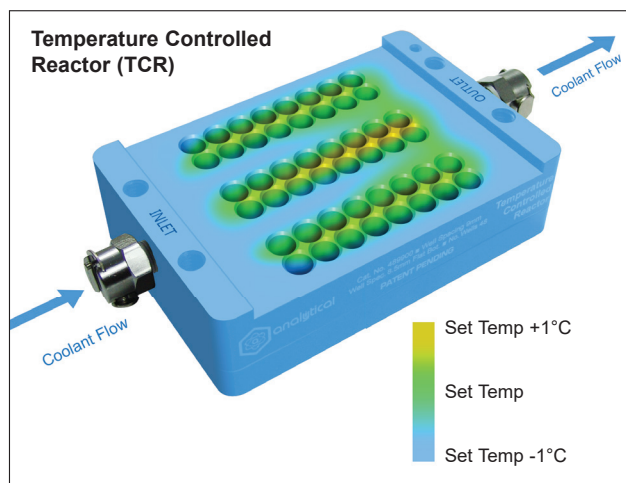
The TCR is a fluid-filled reactor that keeps temperature consistent throughout the block and around your samples. It greatly reduces excessive heat that can be caused by external sources, such as the Lumidox® II 48 LED Array (designed specifically for the TCR). Any fluid within the specified range can be pumped through the reactor to maintain well-to-well temperature uniformity.

Extreme temperature differences, thermal inconsistency, and thermal overload can all impact experimental validity, especially when using techniques like photocatalysis. The TCR solves these issues. Standard 96-well reactor blocks have no internal fluid path and no way to accurately set and control temperature uniformity. As such, high-powered LEDs used for photocatalysis reactions can produce an overall reactor heat gradient of up to $\pm 13^{\circ}\text{C}$, with severe heat island effects. Analytical's TCR is capable of controlling temperatures to a uniformity of $\pm 1^{\circ}\text{C}$.

Internal testing and design ensure that the TCR is fully compatible with all accessories provided by Analytical. Each TCR unit undergoes a gas-tight and watertight evaluation before they are released.



Simulated heat maps of a standard 96-well Photoredox Reactor Block vs. a Temperature Controlled Reactor (TCR) when used with a Lumidox® II 48 Position LED Array at full power (stage 5).





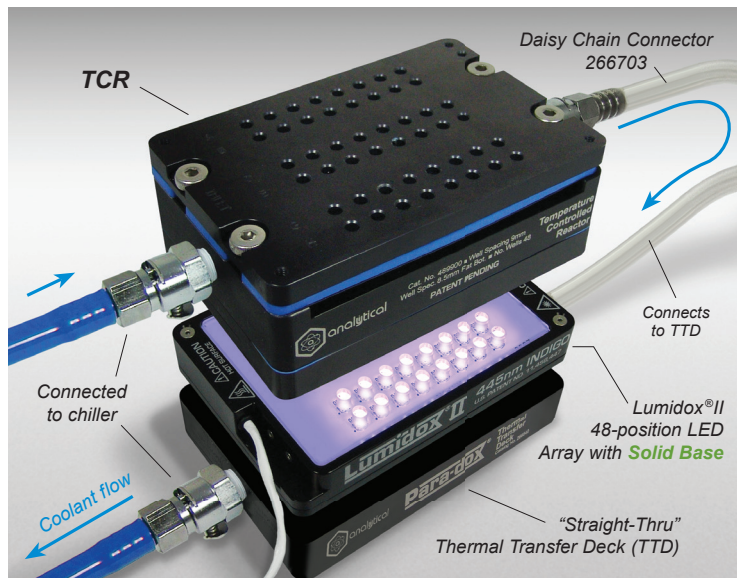
Temperature Controlled Reactor

- For 8x30mm Vials
- 48 Wells (6 Rows of 8)
- 9mm Well Spacing

Cat. No.	Description	Qty
489900	48 Well TCR. Includes: PFA Film, Blue Fluorosilicone Rubber Sealing Mat, Rubber Gasket, Silicone O-Rings, CPC Fittings, PUR Tubing, Screws. <i>Vials not included.</i>	Each
489906	1/8" Thick, Blue Fluorosilicone Rubber Sealing Mats for TCR	5
489907	0.005" Thick PFA Sealing Films for TCR	25
489908	9mm OD, 6mm ID, 1.5mm Wide Silicone O-rings for TCR	50
489532	18-8 SS Low-Profile Socket Head Screw w/ Hex Drive, 5/16"-18 Threads, 3/4" Long	5
TCubeEdge	Recirculating Chiller. Operating Range: 0°C - 65°C	Each
84001-Case	1mL Clear Glass Shell Vials, 8 x 30mm	1000
488401	Well Tray for TCR, Pre-loaded with 48 8x30 Shell Vials (84001-CASE)	Ea

Solid Base Lumidox®II 48-position LED Array for TCR

- Lens Mat surface
- Requires Thermal Transfer Deck (TTD) connected to chiller

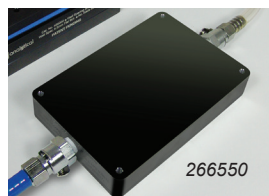


Configuration option 1: TCR used in conjunction with a Lumidox®II 48-position **Solid Base** LED Array, a "Straight-Thru" Thermal Transfer Deck (for additional cooling of array) and connected to an external liquid chiller.

Cat. No.	Wavelength (nm)	Cat. No.	Wavelength (nm)
LUM248LS365	UV365	LUM248LS470	470-BLUE
LUM248LS375	UV375	LUM248LS505	505-CYAN
LUM248LS385	UV385	LUM248LS527	527-GREEN
LUM248LS395	UV395	LUM248LS590	590-AMBER
LUM248LS405	UV405	LUM248LS630	630-RED
LUM248LS420	420-VIOLET	LUM248LSWHT	WHITE
LUM248LS445	445-INDIGO		

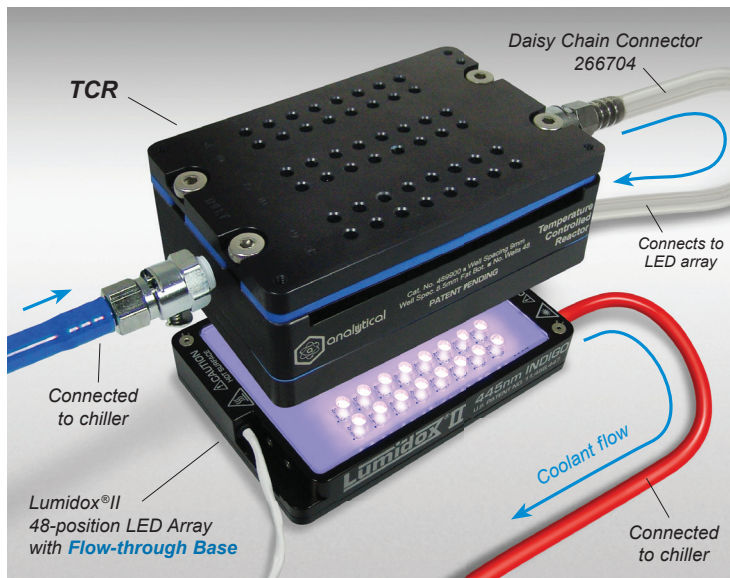
Required Parts

Cat. No.	Description	Qty
266550	Para-dox® "Straight-Thru" Thermal Transfer Deck (TTD)	Each
266703	Daisy Chain Connector for TCR and "Straight-Thru" TTD	Each



Flow-Through Base Lumidox®II 48-position LED Array for TCR

- Lens Mat surface
- Connects directly to chiller, no TTD needed



Configuration option 2: TCR used in conjunction with a Lumidox®II 48-position **Flow-Through Base** LED Array (self cooling) and connected to an external liquid chiller.

Cat. No.	Wavelength (nm)	Cat. No.	Wavelength (nm)
LUM248LF365	UV365	LUM248LF470	470-BLUE
LUM248LF375	UV375	LUM248LF505	505-CYAN
LUM248LF385	UV385	LUM248LF527	527-GREEN
LUM248LF395	UV395	LUM248LF590	590-AMBER
LUM248LF405	UV405	LUM248LF630	630-RED
LUM248LF420	420-VIOLET	LUM248LFWHT	WHITE
LUM248LF445	445-INDIGO		

Required Parts

Cat. No.	Description	Qty
266704	Daisy Chain Connector for TCR and Flow-through LED Array	Each



Tech Tip

- **Temperature Controlled Reactor (TCR)*** - cools vials
 - **Thermal Transfer Deck (TTD)*** - cools LED Array (solid base)
 - **LED Array with solid base** - needs TTD and chiller for cooling
 - **LED Array with flow-through base*** - connects directly to chiller, no TTD needed
- * Connects to **External Liquid Chiller**, required